

Cartridge Check Valve, Size 22

$Q_{\max} = 250 \text{ l/min (66 gpm)}$, $p_{\max} = 500 \text{ bar (7100 psi)}$

Cone seat design

Series RVP 22...



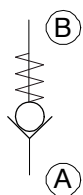
- Compact design for cavity type according to Bucher standard – M42x1.5
- Deployable in high pressure applications
- Virtually leak-free in no-flow direction
- Hardened and ground seat and poppet
- Option of different opening pressures
- High flow rates with low Δp
- Browned

1 Description

Series RVP... check valves are size 22, high performance screw-in cartridges with an M42x1.5 mounting thread. The poppet/seat design ensures that the cartridges are leak-tight from B → A. 4 variants with a fixed opening pressure are available.

These screw-in cartridges are predominantly used in mobile and industrial applications where leak-free shut-off in one direction is important. The cartridges can be screwed into the cavity type according to Bucher standard – M42x1.5.

2 Symbol



3 Technical data

General characteristics	Description, value, unit	
Designation	cartridge check valve	
Design	cone seat design	
Mounting method	screw-in cartridge – M42x1.5	
Tightening torque	90 Nm ± 10 %	(65 ft-lbs ± 10 %)
Size	size 22	
Weight	0.4 kg	(0.88 lbs)
Mounting attitude	unrestricted	
Ambient temperature range	-25 °C ... +80 °C	(-13 °F ... +176 °F)
Surface protection	browned	

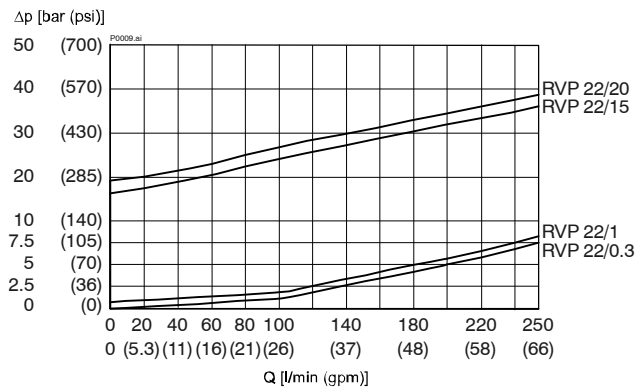
Hydraulic characteristics	Description, value, unit	
Maximum operating pressure	500 bar	(7100 psi)
Maximum flow rate	250 l/min	(66 gpm)

Hydraulic characteristics	Description, value, unit
Flow direction	A → B check valve function B → A blocked direction, seat-tight
Opening pressure	0.3 / 1.0 / 15 / 20 bar (4.3 / 15 / 215 / 285 psi)
Hydraulic fluid	HL and HLP mineral oil to DIN 51 524; for other fluids, please contact BUCHER
Hydraulic fluid temperature range	-25 °C ... +80 °C (-13 °F ... +176 °F)
Viscosity range	10...650 mm ² /s (cSt), recommended 15...250 mm ² /s (cSt)
Minimum fluid cleanliness Cleanliness class to ISO 4406 : 1999	class 20/18/15

4 Performance graphs

measured with oil viscosity 33 mm²/s (cSt)

$\Delta p = f(Q)$ Pressure drop - Flow rate characteristic

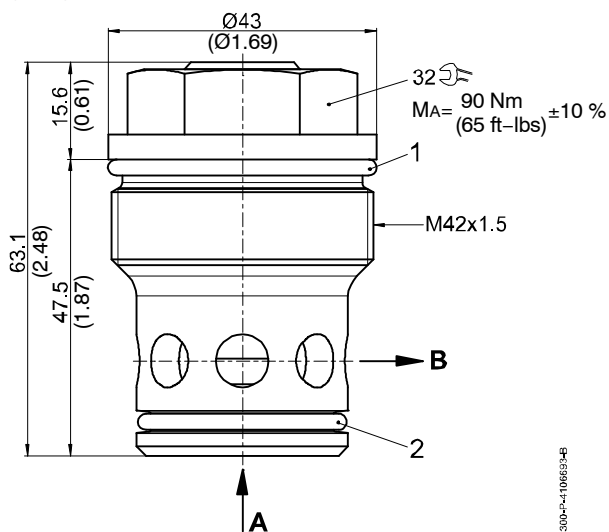


5 Dimensions & sectional view

Example for the dimensional units:

0.79 = 0.79 mm [millimeter]

(.031) = 0.031" [inch]



6 Installation information



IMPORTANT!

When fitting the cartridges, use the specified tightening torque. No adjustments are necessary, since the cartridges are set in the factory.



ATTENTION!

Only qualified personnel with mechanical skills may carry out any maintenance work. Generally, the only work that should ever be undertaken is to check, and possibly replace, the seals. When changing seals, oil or grease the new seals thoroughly before fitting them.

Item	Qty.	Description
1	1	O-Ring $\varnothing 37.77 \times 2.62$
2	1	O-Ring $\varnothing 28.24 \times 2.62$



IMPORTANT!

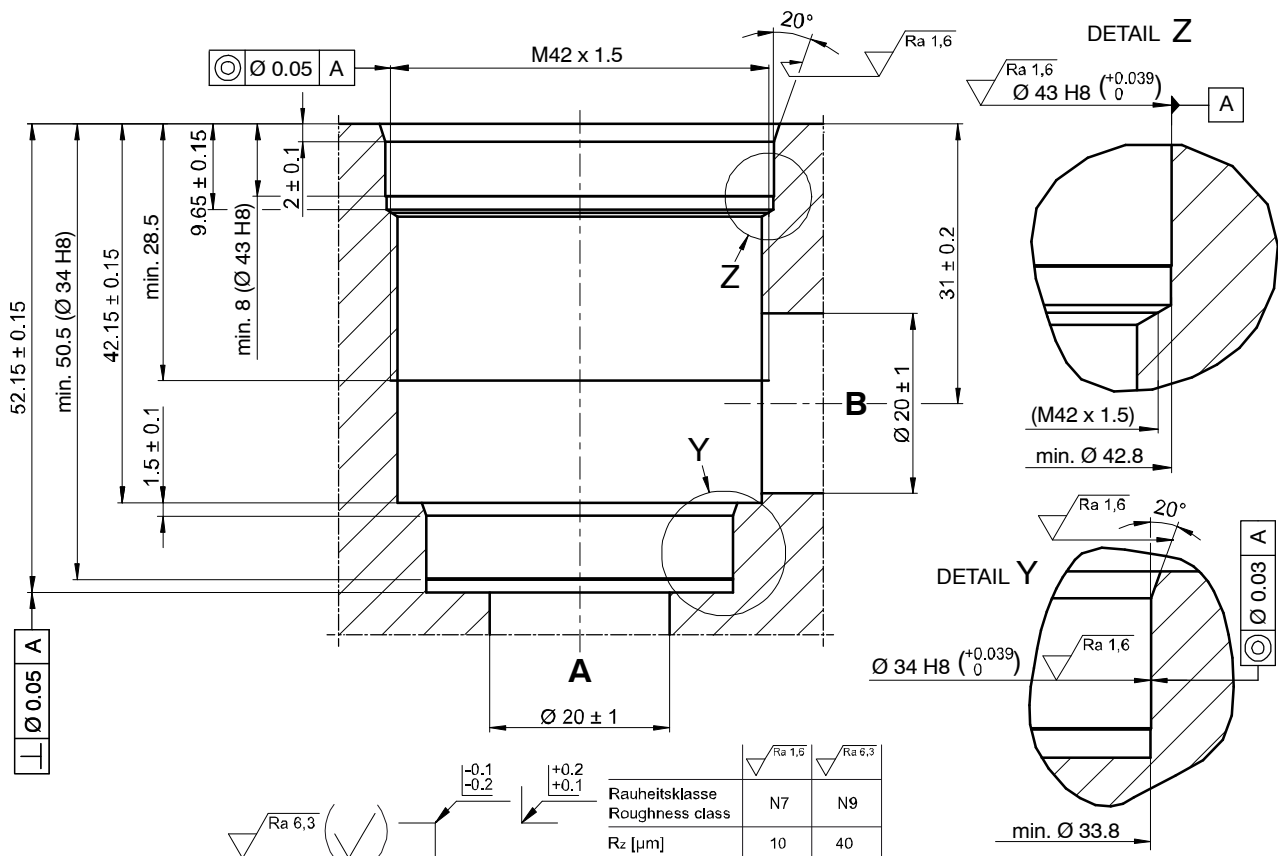
Item No. 3000300118 = seal kit NBR (nitrile)
Item No. 3000300121 = seal kit FKM (viton)
Item No. 3000301405 = seal kit MIL (low temp.)

7 Ordering code

Ex. RVP 22 / 0.3 / N

- RVP = cartridge check valve
- 22 = size 22
- 0.3 = opening pressure 0.3 bar / 4.3 psi
- 1 = opening pressure 1.0 bar / 15 psi
- 15 = opening pressure 15 bar / 215 psi
- 20 = opening pressure 20 bar / 285 psi
- N = NBR (Nitrile) seals (standard)
- V = FKM (Viton) seals
- T = MIL (low temperature) seals
(special seals - please contact BUCHER)

8 Cartridge cavity



ATTENTION!

You must maintain the specified positional and diametral tolerances. To ensure trouble-free operation of the screw-in cartridges, we strongly recommend that pilot drilling, boring, reaming and cavity thread-cutting are always performed in one setup.

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